



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4669-1
Job Sheet 185087



Part No: D4669-1

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEETS 1,2 IPP REV:A 12.07.26 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		11/16/18	0.00	0.31	Waterjet 1		SE 18/10/27
120	QC	10 pcs		11/16/18	0.00	0.00	QC8		DAS 38
130	Brake NC	10 pcs		11/16/18	0.01	1.81	Brake NC 1		30 9-89 DAS
140	QC	10 pcs		11/16/18	0.00	0.00	QC5		DEC 12 2018 68
150	HandFinish	10 pcs		11/16/18	0.00	0.19	HandFinish1		DR 18/12/18
160	QC	10 pcs		11/16/18	0.00	0.00	QC7-4		38
170	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging3-2	DAS	DEK 10-89
180	QC21-SA	10 Ea		11/16/18	0.00	0.00	QC21	21 9-89	JAN 15 2019 MFO04

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.5270 sf (.0527 ea)	100-Waterjet	SE 18/02/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.032	1	145	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.098Inches + 0.004 - 0.001	0.102 0.097	0,100	Diameter
2	Bracket	0.640Inches ± 0.030	0.670 0.610	0,638	
3	Bracket	0.940Inches ± 0.030	0.970 0.910	0,937	
4	Bracket	1.160Inches ± 0.030	1.190 1.130	1,162	
5	Bracket	2.320Inches ± 0.030	2.350 2.290	2,323	
6	Bracket	2.840Inches ± 0.030	2.870 2.810	2,844	
7	Bracket	3.480Inches ± 0.030	3.510	3,476	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Step # _____	DISPOSITION Rework ☐ Scrap ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																		
Description Work Order		DART AEROSPACE Container No: S122038 Part: D4669-1 Job No: 185087 Serial No/Batch: S122038 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 10/27/18 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																		
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		Completed By																																																																																																		
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8	Bracket	2.540Inches ± 0.030	2.570 2.510	2,543
9	Bracket	1.320Inches ± 0.010	1.330 1.310	1,325
10	Bracket	0.440Inches ± 0.010	0.450 0.430	0,438
11	Bracket	0.220Inches ± 0.010	0.230 0.210	0,222
12	Bracket	0.032Inches ± 0.010	0.042 0.022	0,030
13	Bracket	0.320Inches ± 0.030	0.350 0.290	0,324
14	Bracket	1.520Inches ± 0.030	1.550 1.490	1,527
15	Bracket	1.840Inches ± 0.030	1.870 1.810	1,837
16	Bracket	2.180Inches ± 0.030	2.210 2.150	2,184

Plex 10/22/18 2:32 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Description Work Order Deviation				Disposition				Completed By																	
Root Cause				FAULT CATEGORY																					
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